

7449



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RBE350A94-2720-00-1

Job Sheet 182920



Part No: RBE350A94-2720-00-1

Job Qty: 1 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 10/22/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2720-00 Rev. 2 IPP Rev. A 18.09.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Large Fab-7		CL
100	Large Fab	1 pcs	10/22/18	10/22/18	0.08	1.00	Large Fab 3		CL
110	QC	1 pcs	10/22/18	10/22/18	0.00	0.00	QC9		CPC
120	QC	1 pcs	10/22/18	10/22/18	0.00	0.00	QC5		
130	Powdercoat	1 pcs	10/22/18	10/22/18	0.00	0.10	Powdercoat13		30/8-9-11
140	QC	1 pcs	10/22/18	10/22/18	0.00	0.00	QC3		
141	Small Fab	1 pcs	10/22/18	10/22/18	0.00	0.07	Small Fab-7		9-89 MLC DAS 38
142	QC	1 pcs	10/22/18	10/22/18	0.00	0.00	QC5		
150	Packaging	1 pcs	10/22/18	10/22/18	0.25	0.08	Packaging3-2		9-89 MLC 38
160	QC21-SA	1 Ea	10/22/18	10/22/18	0.00	0.00	QC21		9-89 MLC 38

Part Op 100 - Weld as per DWG. Weld RBE350A94-2720-00-11 at same time to ensure hole alignment (sheet 7). See note 1 and Descriptions: 2 (sheet 2)

130 - START TIME: 2:25 OVEN TEMPERATURE: 300° FINISH TIME: 3:55 ***Paint -1 and -11 separately keep as a match set.*** M135677

141 - Laser engrave TN as per drawing.

150 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
95505A601	Hex Nut, 1/4-20, Grade 5	1 (1 ea)	90-Start up Operation	5109058
RBE350A94-2720-00-5	Bottom Tube Half	1 Ea (1 ea)	90-Start up Operation	
RBE350A94-2720-00-13	Top Tube Half	1 Ea (1 ea)	100-Large Fab	5108812
RBE350A94-2720-00-3	Handle	1 Ea (1 ea)	100-Large Fab	5108431
RBE350A94-2720-00-5	Bottom Tube Half	1 Ea (1 ea)	100-Large Fab	5108805
RBE350A94-2720-00-7	Hinge	3 Ea (3 ea)	100-Large Fab	5108497
			100-Large Fab	5108447



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Container No: S109126



Part: RBE350A94-2720-00-1

Job No: 182920

Serial No/Batch: S109126

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 09/11/18

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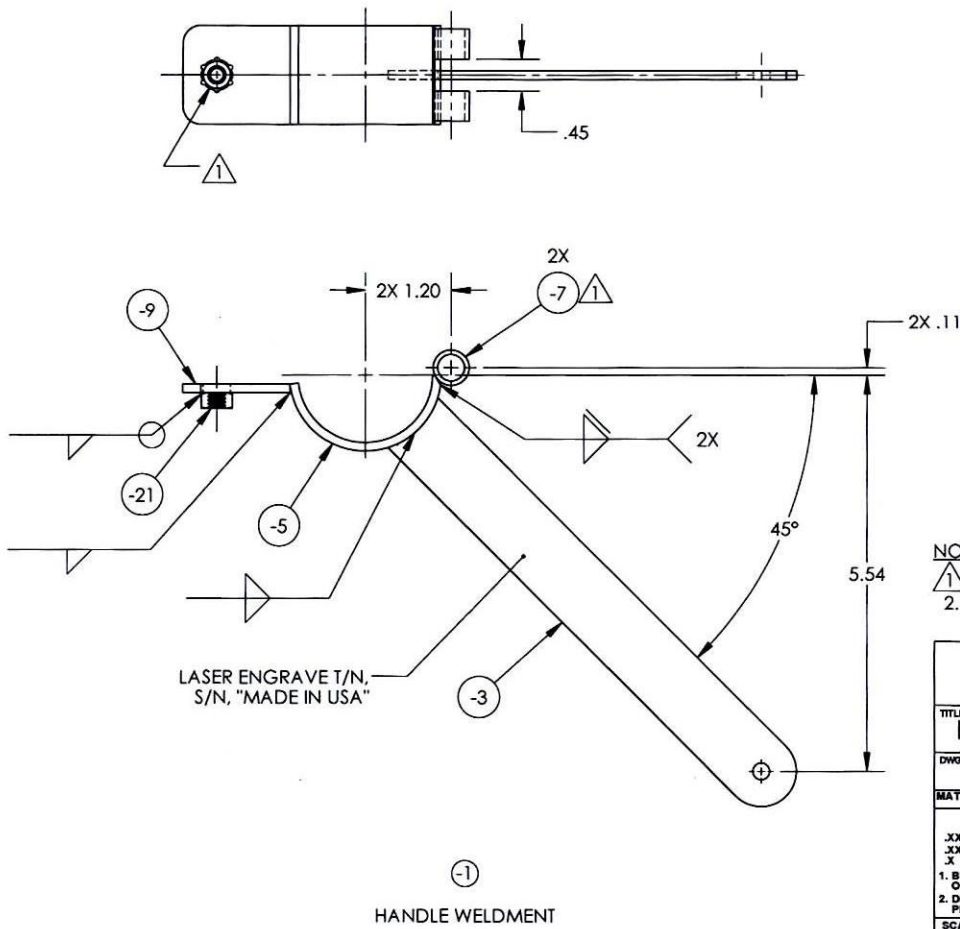
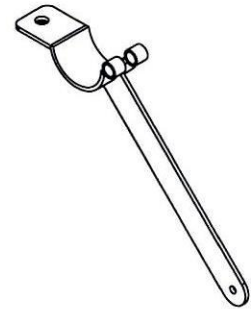
port_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=True... 1/2

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	95505A601	1	0	0
	RBE350A94-2720-00-5	1	0	0
100-Large Fab	RBE350A94-2720-00-13	1	0	0
	RBE350A94-2720-00-3	1	0	0
	RBE350A94-2720-00-5	1	0	0
	RBE350A94-2720-00-7	3	0	0
	RBE350A94-2720-00-9	2	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:

1. HOLES MUST ALIGN.
2. ENSURE PROPER ALIGNMENT WITH -11 CLAMP WELDMENT.



TITLE		HANDLE, ROTARY ADJUSTMENT	
DWG NO.		RBE350A94-2720-00-1	REV 2
MATERIAL		DRAWN BY: WALLRICH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>J. Gilbert</i>	
.XXX ± .005		TREAT	
.XX ± .01		FINISH	
.X ± .1		POWDER COAT YELLOW	
1. BREAK ALL SHARP EDGES .015 ± .45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		AS350	
SCALE 1:2		DATE 2/20/2015	
		SHEET 2 OF 9	